

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 10.05.13	Job No.: ENG0106XXX	ADR Yes/No: <input checked="" type="checkbox"/> N	ADR Date: N/A	ECN #: 10- 564
Product No.: D412-695	Created By: A	Approved By:		
Product Name: BLADE FOLD KIT	Checked By:	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	N		
Production Engineering Coord.	Y	DD/JLM	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	
Customer Technical Support	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:

'DARTIFYING' B67-43001 DRAWING SERIES FOR MANUFACTURING OF BLADE FOLD KIT IAW DART'S QUALITY SYSTEM (REF. PAR#09-011)

Documents Affected:

RELEASING B67-43001-01/-03/-7/-09/-11/-11W/-13/-13W/-15/-15W/-17/-17W/-21/-23/-27/-31/-33/-35/-47/-59/-63/-67/-71/-73/-75/-83/-85/-93/-135/-159/-173/-181/-267/-313/-321/-325/-341 all at Rev. C and B67-43001-69 Rev. D

PARTS MUST COMPLY ☐

PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N		NONE	
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		10.09.21
11	Update Blue/Pink/DSI Folder and Electronic Files	N	KJ		10.09.21
12	Update Approved/Preliminary PDF Files	Y	KJ		10.09.21
13	Update Document Record (DR)	Y	KJ	Rev. C	10.09.21
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ	SEE NOTE (1) BELOW.	10.09.21
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N	KJ		
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	N	KJ		
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
23					
24					

Description / Action:

- (1) SOME SUB-ASSEMBLIES REQUIRED CREATION OF 'WELDMENT' (W) OR 'BENT' (B) P/N'S TO SATISFY ROUTING REQUIREMENTS.
- (2) THE FOLLOWING ITEMS MUST BE MANUFACTURED IAW WITH THE RELEASED DRAWINGS AND SENT TO TULMAR SAFETY SYSTEMS INC.:
B67-43001-69B/-73B/-83W/-85W/-173B/-181B/-267B/-325/-341. THESE SAMPLES ARE REQUIRED BY TULMAR SAFETY SYSTEMS INC. FOR TOOLING PURPOSES. ALSO, THE FOLLOWING DRAWINGS SHOULD BE SENT TO TULMAR SAFETY SYSTEMS INC FOR REFERENCE/MANUFACTURING PURPOSES: B67-43001-33/-35/-69/-73/-83/-85/-173/-181/-267/-325/-341.
- (3) UPDATE ALL AFFECTED ROUTINGS AND CREATE NEW ONES AS APPLICABLE.
- (4) NOTE TO QC . CLOSE PAR#09-011 AND CAR#10-19.

mf 10-9-30

ECN Verified & Complete: _____

Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries